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D3674-7
Job Sheet 186951



Part No: D3674-7

Job Qty: 4 ea

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 16-07-12 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/7/18	0.00	0.00	Start Up Machining-2		mm L 18/12/16
100	Bandsaw	4 pcs		12/7/18	0.00	0.00	Bandsaw1		48
110	CNC Vertical Machining	4 pcs		12/7/18	0.22	0.89	HAAS1-4	2hrs	11
120	QC	4 pcs		12/7/18	0.00	0.00	QC2 Machining-2		61
130	QC	4 pcs		12/7/18	0.00	0.00	QC8 Machining-2		18-12-17
140	Packaging	4 pcs		12/7/18	0.00	0.00	Packaging3-1		DAS DEC 17 2018
150	QC21-SA	4 Ea		12/7/18	0.00	0.00	QC21		DAS 6 9-89

Part Op 100 - Cut Blanks. Blank size: 1.250" x .750" x .950" long
Descriptions: 110 - 1-Machine as per Folio FB484

DEC 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB0.750X1.250	Delrin Bar	.3164 ft (.0791 ea)	90-Start up Operation	5137 812

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNB0.750X1.250	0	60	0

Part Specifications

Specifications could not be found.

Plex 11/23/18 8:52 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework ☐		et ☐		Engineering ☐	
NCR No. _____		Scrap ☐		or. ☐		Quality ☐	
		Use-as-is ☐		ng ☐		Other ☐	
		Suspected Unapproved ☐		er ☐			
Date : _____		Step #: _____		MRB (QSI042) Approval			
Description Work Order Deviation							
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause				Date: 12/17/18			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Instructions: Various STC's				
Design ☐	Operator ☐	Bending ☐	Exp Date: _____				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Inspector: _____				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Revision: _____				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Serial No/Batch: S137815				
Material ☐	Use for Testing ☐	Cuffs ☐	Job No: 186951				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Part: D3674-7				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Container No: S137815				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	AEROSPACE				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	DART				
Past Expiry Date ☐	Manufacturing Process ☐	Drill Holes ☐	Misaligned/off center ☐				
Misidentified ☐	Past Due ☐	OTHER : _____	Turning Sequence ☐				

